

TERMS AND CONDITIONS OF SALE
SEPTEMBER 1 1999

THE FOLLOWING STANDARD TERMS & CONDITIONS APPLY TO ALL PUBLISHED PRICE LIST ITEMS. THEY CAN ONLY BE MODIFIED BY A QUOTATION, IN WRITING, WITH A SPECIFIC QUOTATION NUMBER.

I. SHRINKAGE:

All closed cell plastic and rubber materials are subject to residual shrinkage. Monmouth Rubber conditions all sheet and bun materials to minimize the inherent characteristic of residual shrinkage. Factors over which Monmouth Rubber has no control that will cause additional residual shrinkage are length of storage time, temperature at which buns or sheets are transported, stored, and/or used, and other environmental factors not expressly dealt with prior to fabrication. It is the responsibility of the customer to anticipate and control further shrinkage subsequent to fabrication. Upon a detailed request in writing, Monmouth Rubber will work with and attempt to minimize all the quality variables of their materials including residual shrinkage. However, unless prior arrangements have been made in writing, Monmouth Rubber accepts no responsibility for shrinkage or other quality variables subsequent to splitting, fabricating or otherwise processing the materials shipped against this quotation subsequent to shipment by Monmouth Rubber Corporation.

SPLIT SHEETS: Based on the historical data that Monmouth Rubber has accumulated, the following suggestions are made to minimize subsequent shrinkage on fabricated sheets.

- A. Sheets from the oven-stabilized buns should be room temperature aged a minimum of 7 days before fabricating.
- B. Splitting thickness should be set approximately 0.010" higher than the specified thickness with the anticipation that aged sheets will shrink on average approximately 0.010" in thickness.

CAUTION: Shrinkage is a complex phenomenon. It does not happen uniformly nor consistently either within each sheet or from sheet to sheet. The above recommendations are intended to be a guideline only and should not be used in place of knowledge or experience that needs to be gained by the individual fabricator checking and plotting the material at their specific facility. Temperatures up to 180° F will accelerate the stress relieving or shrinkage inherent in these materials. Split sheets placed in a post cure oven for 3 hours at 180° F and then aged at room temperature for 2 days minimum before fabrication is the preferred method for stress relieving.

II. DISCLAIMER: The referenced material is quoted with the following disclaimer:

All prices and quotations are subject to change without notice. Prices in accepted orders are also subject to change. Since the products supplied are used in a variety of applications and under conditions beyond our control, we make absolutely no warranty of any kind, express or implied, as to the suitability of the product for its intended use. The customer, and the customer alone, should determine reliability for the end use or particular application.

III. Dimensional tolerances length & width +/- 3%